

General Assembly Glue

Basis:	Polyvinyl Acetate - (PVAc)	
Technical Data:	Viscosity (mPas/cPs):	approx. 11,500 (Brookfield)
	Solids (%):	approx. 55
	Density (g/ml):	approx. 1.0 (8.4 lbs./gal)
	pH value:	approx. 4-5
	Color of glue film:	60-opaque; 62-brown; 63-black; 69-UV
Characteristics:	Medium viscosity, extremely fast setting PVAc glue which forms a hard, tough glue line with good durability and bond strength.	
Applications:	General assembly glue for all wood applications where a fast setting speed is essential.	
Directions for use:	Min. Working Temp:	15°C (58°F) (Substrates, Glue and Work Area)
	Glue Application:	one sided
	Glue Thickness:	4-6 mil wet=10-16 g/sqft
	Open Time:	approx. 4-5 minutes
	Pressing Time:	approx. 4-6 minutes (depending on the substrates to be glued)
	Pressure:	30 psi minimum=2kp/sqcm=.2 N/sqmm
	Tested according to Jowat test methods. Customer trials are recommended.	
Cleaning:	Fresh glue may be removed with cold (preferably warm) water. Dried glue must be removed mechanically.	
Storage:	After longer storage periods, glue should be stirred before use. Twelve (12) months from date of manufacture at approx. 20°C (68°F) in closed original container. Protect glue from freezing!	
Packaging:	In plastic containers of 50 lbs. net or in 55 gallon metal drums with PE lining. Special packaging upon request.	
Marking:	Consult Material Safety Data Sheet.	
Date Revised:	May 2001 (S)	

The information contained in this leaflet is based upon our practical experience and the results of tests in our laboratory. The information contained represents average values under our test conditions. Although our testing is constantly being revised to represent the latest conditions, the information provided in this leaflet and by our free technical information service should be used only as a guide, but cannot be relied upon as a guaranty of performance or results. We strongly recommend that any user of our products conduct its own testing.

SEE THE BACK OF THIS PAGE FOR ADDITIONAL IMPORTANT INFORMATION.



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