

Dowel Driving Glue

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| Basis: | Polyvinyl Acetate - (PVAc) |
| Technical Data: | <p>Viscosity (mPas/cPs): approx. 125 (Brookfield)</p> <p>Solids (%): approx. 40</p> <p>Density (g/ml): approx. 1.05 (8.8 lbs./gal)</p> <p>pH value: approx. 5</p> <p>Color of glue film: white - opaque with UV indicator</p> |
| Characteristics: | Very low viscosity PVAc glue with moderate to long setting speed which contains a UV indicator. Special additives will prevent nozzles from clogging. |
| Applications: | For automatic dowel driving equipment operating at a low pressure of approximately 5-8 bar (70-120 psi). |
| Directions for use: | <p>Min. Working Temp: 15°C (58°F) (Substrates, Glue and Work Area)</p> <p>Especially designed for the low pressure models from manufacturers Koch, Hoffmann, Lehbrink, Weeke and Accu Systems.</p> <p>Due to the relatively slow setting speed, further processing of the glued parts should not take place earlier than three (3) hours after the application.</p> <p>Tested according to Jowat test methods. Customer trials are recommended.</p> |
| Cleaning: | Fresh glue may be removed with cold (preferably warm) water. Dried glue must be removed mechanically. |
| Storage: | After longer storage periods, glue should be stirred before use. Twelve (12) months from date of manufacture at approx. 20°C (68°F) in closed original container protect glue from freezing! |
| Packaging: | In plastic containers of 45 lbs. net or in 55 gallon metal drums with PE lining. Special packaging upon request. |
| Marking: | Consult Material Safety Data Sheet. |
| Date Revised: | August 2003 (S) |

The information contained in this leaflet is based upon our practical experience and the results of tests in our laboratory. The information contained represents average values under our test conditions. Although our testing is constantly being revised to represent the latest conditions, the information provided in this leaflet and by our free technical information service should be used only as a guide, but cannot be relied upon as a guaranty of performance or results. We strongly recommend that any user of our products conduct its own testing.

SEE THE BACK OF THIS PAGE FOR ADDITIONAL IMPORTANT INFORMATION.

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Adhesives

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