

JOWAT TopTherm Polyolefin Hot Melt

256.00

Basis:

Polyolefin

Technical Data:

Viscosity (mPas/cPs): approx. 1,000 at 350°F (177°C) Brookfield-Thermosel
Density (g/ml): approx. .93 (8.1 lbs./gal)
Softening Point: approx. 110°C (230°F) Ring & Ball
Color: white-translucent

Characteristics:

Low viscosity, polyolefin-based hot melt with good heat stability in the melt and good cold flexibility down to -14°C (7°F). All raw materials used in the manufacturing of Jowatherm 256.00 are approved according to FDA guidelines 175.105 for food packaging.

Applications:

Jowatherm 256.00 is especially designed for the application of wrapped straws on Tetra-Pak machines.

**Directions
for use:**

Application Temp: 285-350°F (141-177°C) in the melt

Open Time at 325°F: approx. 3-5 seconds

Set Time at 325°F: approx. 0.5-1 seconds

Tested according to Jowat test methods. Customer trials are recommended.

Cleaning:

Preliminary cleaning while hot by scraping with a spatula; when cold with Jowat Cleaner 401.20.

Storage:

At least 3 years from the date of manufacture in dry and cool (15-25°C/58-76°F) conditions according to our experience.

Packaging:

In bags of 50 lbs. net.

Marking:

None. We recommend drawing off any vapors which may form. Consult Material Safety Data Sheet.

Date Revised:

November 2001 (S)

The information contained in this leaflet is based upon our practical experience and the results of tests in our laboratory. The information contained represents average values under our test conditions. Although our testing is constantly being revised to represent the latest conditions, the information provided in this leaflet and by our free technical information service should be used only as a guide, but cannot be relied upon as a guaranty of performance or results. We strongly recommend that any user of our products conduct its own testing.

SEE THE BACK OF THIS PAGE FOR ADDITIONAL IMPORTANT INFORMATION.



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