

# JOWATHERM

## Profile Wrapping Hot Melt

290.00

<b>Basis:</b>	Ethylene - Vinyl Acetate (EVA)
<b>Technical Data:</b>	Viscosity (mPas/cPs): approx. 8,000 at 180°C (356°F) Brookfield-Thermosel approx. 6,000 at 190°C (374°F) approx. 5,000 at 200°C (392°F) Density (g/ml): approx. 1.1 (9.2 lbs./gal) Softening Point: approx. 85°C (185°F) Ring & Ball Color: beige - natural
<b>Characteristics:</b>	Low viscosity elastic hot melt with good adhesion, high hot tack, long open time and good color and heat stability in the melt.
<b>Applications:</b>	Especially designed for profile wrapping drawer bodies with paper and vinyl films. Also suitable for contour edgebanding of PVC bands.
<b>Directions for use:</b>	Application Temp: 170-190°C (338-374°F) in the melt  When vinyl films are wrapped (e. g. Duespohl drawer body wrapper), application temperature needs to be reduced to 140-160°C (284-320°F) in the melt. The same applies for contour edgebanding with PVC bands. The structure of the edge material and working conditions may influence the bond. Tested according to Jowat test methods. Customer trials are recommended.
<b>Cleaning:</b>	Preliminary cleaning while hot by scraping with a spatula; when cold with Jowat Cleaner 401.20.
<b>Storage:</b>	At least 3 years from the date of manufacture in dry and cool (15-25°C/58-76°F) conditions according to our experience.
<b>Packaging:</b>	In plastic bags of 55 lbs. net.
<b>Marking:</b>	None. We recommend drawing off any vapors which may form. Consult Material Safety Data Sheet.
<b>Date Revised:</b>	June 2001 (S)

The information contained in this leaflet is based upon our practical experience and the results of tests in our laboratory. The information contained represents average values under our test conditions. Although our testing is constantly being revised to represent the latest conditions, the information provided in this leaflet and by our free technical information service should be used only as a guide, but cannot be relied upon as a guaranty of performance or results. We strongly recommend that any user of our products conduct its own testing.

SEE THE BACK OF THIS PAGE FOR ADDITIONAL IMPORTANT INFORMATION.



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