

Primer

Basis:	Compounded Solvent-Based Polyurethane								
Technical Data:	<table> <tr> <td>Viscosity (mPas/cPs):</td> <td>approx. 370 (Hoeppler)</td> </tr> <tr> <td>Solids (%):</td> <td>approx. 18</td> </tr> <tr> <td>Density (g/ml):</td> <td>approx. .90 (7.51 lbs./gal)</td> </tr> <tr> <td>Color:</td> <td>yellow when dry</td> </tr> </table>	Viscosity (mPas/cPs):	approx. 370 (Hoeppler)	Solids (%):	approx. 18	Density (g/ml):	approx. .90 (7.51 lbs./gal)	Color:	yellow when dry
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Solids (%):	approx. 18								
Density (g/ml):	approx. .90 (7.51 lbs./gal)								
Color:	yellow when dry								
Characteristics:	Low viscosity, easy application and extremely fast drying.								
Applications:	Jowat 406.39 is especially designed to be used as a primer for PVC and other plastic products which will be bonded with hot melt or emulsion adhesives in a succeeding application.								
Directions for use:	Apply an even and thin coating by means of screen printing techniques or sponge roller. An uneven or heavy coating may result in faulty bonds. Rewind roll material only after product is completely dry. Container should be stirred well before use.								
	<table> <tr> <td>Glue Thickness wet):</td> <td>3-6 mil=6-12 g/sqft</td> </tr> <tr> <td>Glue Thickness (dry):</td> <td>.4-.8 mil=.8-1.5 g/sqft</td> </tr> </table>	Glue Thickness wet):	3-6 mil=6-12 g/sqft	Glue Thickness (dry):	.4-.8 mil=.8-1.5 g/sqft				
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	Tested according to Jowat test methods. Customer trials are recommended.								
Cleaning:	Application equipment can be easily cleaned with Ethyl Acetate or Methyl Ethyl Ketone.								
Storage:	After longer storage periods, primer should be stirred before use. Up to 18 months from date of manufacture in properly closed original containers at 15-25°C (60-80°F) in dry, clean, and well ventilated area.								
Packaging:	In metal drums of 363 lbs. net.								
Marking:	This product contains hazardous solvents which may be harmful to health if recommended TLV is exceeded. Refer to Material Safety Data Sheet.								
Date Revised:	October 2003 (S)								

The information contained in this leaflet is based upon our practical experience and the results of tests in our laboratory. The information contained represents average values under our test conditions. Although our testing is constantly being revised to represent the latest conditions, the information provided in this leaflet and by our free technical information service should be used only as a guide, but cannot be relied upon as a guaranty of performance or results. We strongly recommend that any user of our products conduct its own testing.

SEE THE BACK OF THIS PAGE FOR ADDITIONAL IMPORTANT INFORMATION.



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